



Th. WORTELBOER B.V.

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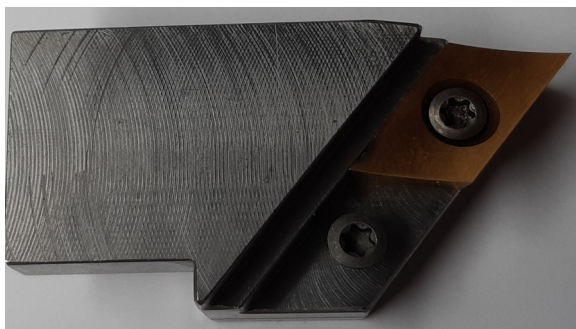
HOLLAND

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INSERTHOLDERS for use with PIPE WORKING MACHINES - MODEL TU for HSS-coated inserts



Holder for ONLY BEVELING under several angles and mounting of 2 inserts

Angle 20° - art.nr. 01.07.669.0018
Angle 25° - art.nr. 01.07.669.0019
Angle 30° - art.nr. 01.07.669.0001
Angle 37,5° - art.nr. 01.07.669.0002
Angle 45° - art.nr. 01.07.669.0004

Insert type RT - art.nr. 01.10.094.0006

Holder for ONLY facing and mounting of 2 inserts
art.nr. 01.07.669.0003

Insert type Facing - art.nr. 01.10.094.0004

Holder for facing and beveling in ONE holder and for mounting of 2 different inserts

Facing + 30° - art.nr. 01.07.669.0013

Facing + 37,5° - art.nr. 01.07.669.00XX

Insert RT - beveling - art.nr. 01.10.094.0006

Insert type Facing small - art.nr. 01.01.891.0008



Holder for Beveling under several angles and in J-Form with several Radii

Angle 10° + R - art.nr. 01.07.669.0005

Angle 15° + R - art.nr. 01.07.669.0006

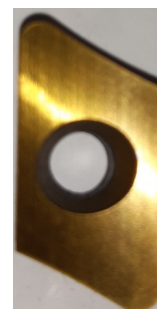
Insert type LT - art.nr. 01.10.094.0041

Insert R=1,5 mm. - art.nr. 01.01.891.0009

Insert R=2,0 mm. - art.nr. 01.01.891.0005

Insert R=3,0 mm. - art.nr. 01.01.891.0006

Insert R=6,0 mm. - art.nr. 01.01.891.0007



Holder for INTERNAL COUNTERBORING - with or without facing - after 30 or 40 mm. straight counterboring

Angle 10° int. after 40 mm. - art.nr. 01.07.669.0017

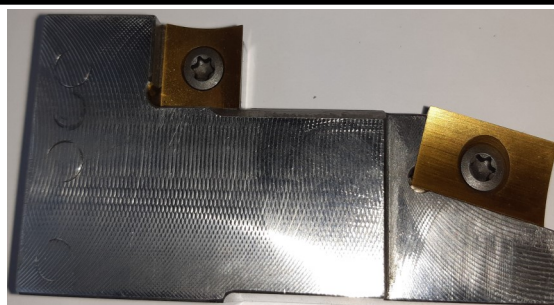
Angle 15° int. - art.nr. 01.07.669.00XX

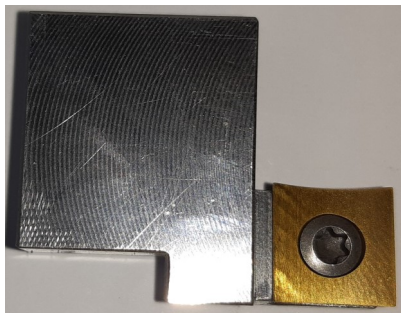
Angle 10° after 30 mm. + facing - art.nr. 01.07.669.00XX

Angle 15° after 30 mm. + facing - art.nr. 01.07.669.0014

Insert type straight Angle 20 mm. - art.nr. 01.10.094.0004

Insert type straight Angle 12 mm. - art.nr. 01.01.891.0008



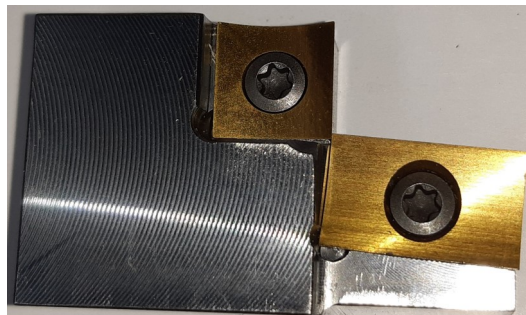


Insertholder for internal straight machining of a pipe (in pipe-plate of a heat exchanger) with insert of 12 mm.
Minimal internal diameter depends of machine model.

Holder 0° - art.nr. 01.07.669.0015
Insert type rechtAngle 12 mm.-art.nr. 01.01.891.0008

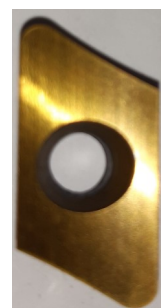
Holder for Internal counterboring - with or without facing - immediate at facing position.

Angle 7° int. + facing - art.nr. 01.07.669.0016
Angle 10° / 15° int. + facing - on demand
Insert type rectangular 20 mm.
- art.nr. 01.10.094.0004
Insert type rectangular 12 mm.
- art.nr. 01.01.891.0008

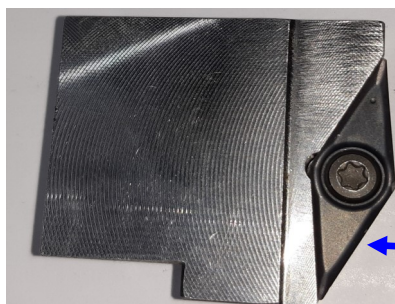


HSS - coated inserts in several forms / sizes - all have 2 cutting sides:

- Parallelogram 20 mm. length - type RT
- Parallelogram 20 mm. length - type LT
- Rectangular 20 mm. length - type Facing
- Rectangular 12 mm. length - type 12 mm. rect.
- Parallelogram with 2 diagonal laying Radii with R=1,2 - 1,5 - 2 - 3 - 4 - 6 mm.

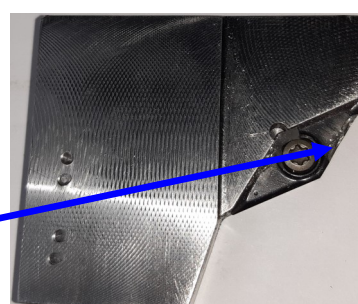


SPECIAL INSERTHOLDERS FOR MACHINING OF A.O. INCONEL



Special holders for beveling of INCONEL (WELDED) PIPES. For the facing or beveling under 30° of 37,5°. 2 executions for machining near the mainshaft of the machine (left) or at the outer side of the turning head (right).

CUTTING SIDE



All inserts are delivered in boxes of 10 pieces.
The description is noted as well as our article number.

Our delivery conditions are:

Prices: nett per piece, excl. VAT, incl. packing
Delivery: ex work Heumen - Holland

EXTRA:
EURO 10,- with orders below EURO 250,-
Delivery time: ex stock Heumen till 4 weeks